

Müller-Weingarten S 7300.06.260 press line PR2494, used for production of Body Panel parts



manufacturer :
Müller

Product number:
11841

Description

Press line

Manufacturer	Müller Weingarten
Model	S 7300.06.260
total press force	73000 kN
Year of manufacture	1994
Operating hours	approx 160.000 hours
Control Unit	S7 2012

Press line

Comment For production of Body Panel parts made of steel and partly of aluminum such as: side panels, hoods, fenders and doors. With 15 point drawing cushion

Technical Data

Pressing force ram 1	21.000 kN
Pressing force ram 2	12.000 kN
Pressing force ram 3	12.000 kN
Pressing force ram 4	12.000 kN
Pressing force ram 5	8.000 kN
Pressing force ram 6	8.000 kN
Working capacity from 6H/min	2800 kj
Working capacity from 4H/min	1400 kj
Working stroke rate	4 -12/min
Setup stroke rate	4/min
Installation height between sliding table and ram 1 with stroke down. Adjustment top	1650 mm
Installation height between sliding table and ram 2-6 with stroke down. Adjustment top	1450 mm
Ram stroke	1560 mm
Plunger adjustment	50 mm
Max. Tool weight per stage	63 000 kg
Mold top weight per ram	38 000 kg
Clamping surface sliding table width x depth	2500 x 5000 mm
Clamping surface ram width x depth	2500 x 5000 mm
Hydraulic drawing cushion in table level	1
Cushion power	1200 kN - 6000 kN
Cushion stroke	50 - 350 mm

Technical Data

Cushion usefull stroke	0 - 300 mm
Air cushion device in ram stage	2 - 6
Cushion force at 5 bar per ejector stage	600 kN
Cushion stroke	200 mm
Cushion area width x depth	4300 x 199 mm
Distance between the tool steps	5200 mm
Transfer Step	2600 mm
Delivery time	immediately
Price	on request



