

Feintool fine blanking press HFA 6300 CNC IA2561, used



manufacturer :
Feintool

Product number:
IA2561

Description

fine blanking press

Manufacturer	Feintool
Model	HFA 6300
Year of Manufacture	1987
PLC controls:	PILZ
Feeder controls:	Autotron
Front end:	Cybelec CNC 7200 PD
Comments	part refurbished 2007

Technical data

Main ram

total force	630 kN
stroke min.	30 mm
stroke	150 mm
cutting velocity min.	3 mm/s
cutting velocity max.	50 mm/s
closeing velocity	120 mm/s
returning velocity	135 mm/s

V-ring

nominal force	320 kN
stroke	40 mm

counter ram

nominal force	160 kN
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stroke	40 mm
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tool dimensions

lower table - width	910 mm
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lower table - depth	1350 mm
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upper table - width	900 mm
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upper table - depth	900 mm
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daylight max.	410 mm
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feeders

feeder: type	roll feeder
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nominal force	6000 kN
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sheet width max	450 mm
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sheet thickness max	16 mm
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feeding step min.	1 mm
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feeding step max.	999.9 mm
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sheet length min	3170 mm
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electrical specifications

total power consumption	102 kW
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mains voltage	380 V
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mains frequency	50 Hz
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Accessories

- autom. tool clamping device

- closed cabin
- waste cutter
- RAZIOI band lubrication system (minium lubrication)
- additional hydraulic system for 4 additional hydraulic forces (80 bars)

Delivery time	immediately
Price	on request



