



Number of suspensions	2
Number of slide actions	1
feedstock transport direction	left to right
<b>Press</b>	
Force	1600 kN
Table surface (left-right)	1500 mm
Table surface (front-back)	1200 mm
Thickness of bolster plate	240 mm
Opening in bed (left-right)	1300 mm
Opening in bed (front-back)	300 mm
Number of T-slots	8
<b>Slide</b>	
Slide force	1600 kN
Table surface (left-right)	1550 mm
Table surface (front-back)	1200 mm
Stroke	120 mm
Stroke rate max.	150 /min
Slide adjustment	150 mm
Stroke rate min,	15 /min
Stroke rate max.	150 /min
<b>Tool assembly dimensions</b>	
Shut height (stroke down, adjustment up) BDC	470 mm
Distance between columns (H-frame)	1600 mm
Passline opening (free passage in side columns)	700 mm
Free passe between side columns (height)	700 mm

## Decoiler

Manufacturer	Schleicher
Year of manufacture	1974

## Technical Data

### Decoiler

Coil weight max.	max 5 t
sheet width max.	650 mm
Diameter of coil max.	1500 mm
Mandrel expansion range	450 - 520 mm
Leveller unit	
sheet thickness	0.5 ÷ 2.5 mm
Number of leveller rolls	6
Number of infeed/outfeed rolls	2
Feed velocity	6 - 30 m/min
Loop controls	yes
Strip-feeder	
Feeding step max	9999.9 mm
Pilot release system	yes
Total height	4500 mm
Weight	26 t
Delivery time	immediately
Price	on request

