



Number of suspensions	2
Number of slide actions	1
feedstock transport direction	left to right
<b>Press</b>	
Force	1600 kN
Table surface (left-right)	1500 mm
Table surface (front-back)	1200 mm
Thickness of bolster plate	240 mm
Opening in bed (left-right)	1300 mm
Opening in bed (front-back)	300 mm
Number of T-slots	8
<b>Slide</b>	
Slide force	1600 kN
Table surface (left-right)	1550 mm
Table surface (front-back)	1200 mm
Stroke	120 mm
Stroke rate max.	150 /min
Slide adjustment	150 mm
Stroke rate min,	15 /min
Stroke rate max.	150 /min
<b>Tool assembly dimensions</b>	
Shut height (stroke down, adjustment up) BDC	470 mm
Distance between columns (H-frame)	1600 mm
Passline opening (free passage in side columns)	700 mm
Free passe between side columns (height)	700 mm

## Decoiler

Manufacturer Schleicher

Year of manufacture 1974

## Technical Data

### Decoiler

Coil weight max. max 5 t

sheet width max. 650 mm

Diameter of coil max. 1500 mm

Mandrel expansion range 450 - 520 mm

#### Leveller unit

sheet thickness 0.5 ÷ 2.5 mm

Number of leveller rolls 6

Number of infeed/outfeed rolls 2

Feed velocity 6 - 30 m/min

Loop controls yes

#### Strip-feeder

Feeding step max 9999.9 mm

Pilot release system yes

Total height 4500 mm

Weight 26 t

Delivery time immediately

Price on request

